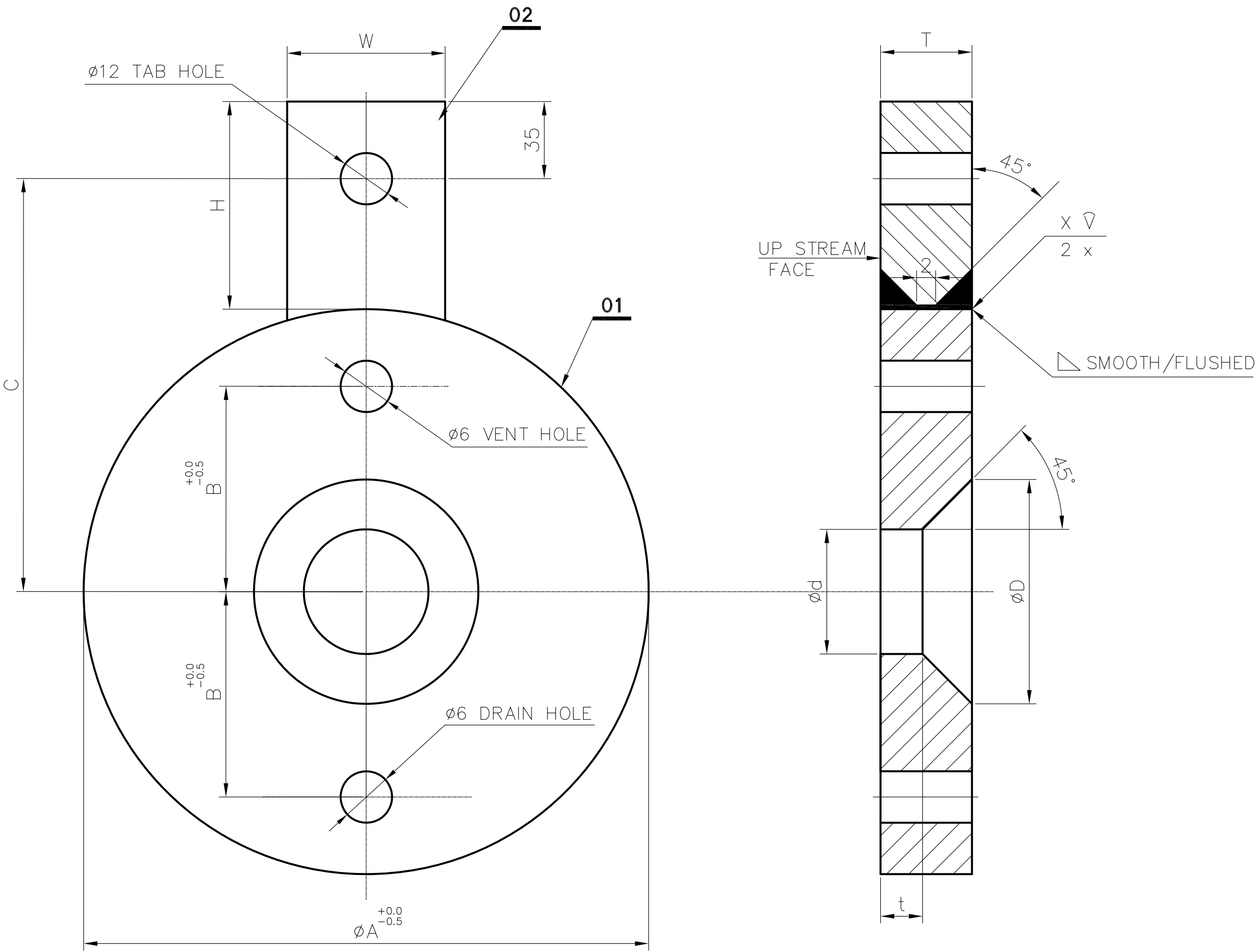


NOTES: — ALL DIMENSIONS ARE IN MILLIMETRES

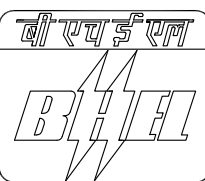
- 01 ORIFICE PLATE TAG NO. SHALL BE PUNCHED ON TAB ON UPSTREAM FACE.
02 ELECTRODE: E7018 FOR VAR NO. 01 TO 06.
03 FOLLOW APPLICABLE QP



VAR NO.	ORIFICE TAG NO.	ITEM NO: 01								ITEM NO: 02		WELD x ∇	ASSY WT.	REMARKS
		NB	ϕA	B	C	ϕd	ϕD	t	T	W	H			
01	OP-1	350	446	167	297	131	143	6	12	40	109	3	13.524	
02	OP-2	350	446	167	297	180	185	2.5	5	40	108	3	5.182	
03	OP-3	200	277	99	203	93	98	2.5	5	40	100	3	2.157	
04	OP-4,5,6	65	122	30	120	32	37	2.5	5	30	95	3	1.260	
05	OP-7,8,9	65	122	30	120	40	45	2.5	5	30	95	3	1.203	
06	OP-10	150	220	74	170	82	87	2.5	5	30	95	3	1.285	

06	02	PLATE T=5, 30x95	2-80-468-13401	15 011 029 0000 IS 2062 FE 250A	C	0	058
	01	PLATE T=5 ϕ 220	2-80-468-13401	15 011 029 0000 IS 2062 FE 250A	C	1	227
05	02	PLATE T=5, 30x95	2-80-468-13401	15 011 029 0000 IS 2062 FE 250A	C	0	002
	01	PLATE T=5 ϕ 122	2-80-468-13401	15 011 029 0000 IS 2062 FE 250A	C	0	399
04	02	PLATE T=5, 30X95	2-80-468-13401	15 011 029 0000 IS 2062 FE 250A	C	0	002
	01	PLATE T=5 ϕ 122	2-80-468-13401	15 011 029 0000 IS 2062 FE 250A	C	0	418
03	02	PLATE T=5, 40X100	2-80-468-13401	15 011 029 0000 IS 2062 FE 250A	C	0	082
	01	PLATE T=5 ϕ 277	2-80-468-13401	15 011 029 0000 IS 2062 FE 250A	C	2	075
02	02	PLATE T=5, 40X108	2-80-468-13401	15 011 029 0000 IS 2062 FE 250A	C	0	078
	01	PLATE T=5 ϕ 446	2-80-468-13401	15 011 029 0000 IS 2062 FE 250A	C	5	104
01	02	PLATE T=12, 40X109	2-80-468-13401	15 011 132 0000 IS 2062 FE 250A	C	0	197
	01	PLATE T=12 ϕ 446	2-80-468-13401	15 011 132 0000 IS 2062 FE 250A	C	13	327
VAR NO	ITEM NO	DESCRIPTION	DRAWING NO	MATERIAL CODE	A	UNIT WEIGHT	
				MATERIAL SPECN	C	QUANTITY	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN

NAME
JAGAN

SIGN

DATE
22.11.14

NO OF
ITEMS

CHD

SAI BABU

22.11.14

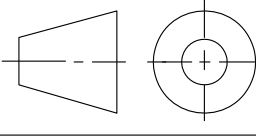
APPD

C.K.RAMAN

22.11.14

DEPT.

GRADE OF
UN TOL. DIM
C/M/F



SCALE

WEIGHT (Kg).

REF TO ASSY / OLD DRG

ITEM
No.

TITLE

CARD
CODE

DRAWING No.

REV

ORIFICE PLATE

U 01

2-80-468-13401

00